



VFD Programming
CTS Default User Settings

Drive: DART Micro-Drive

Motor: DC Bodine Right-Angle Motor w/ Shaft

Voltage: 230V

Part 1:

1. Press and hold the enter key until the light next to "Item/Alm1" illuminates.
2. Scroll up to item 95 and press enter.
3. Change value from 0 to 5 and press enter.
4. Press the up arrow.

Part 2:

1. Press and hold the enter key until the light next to "Item/Alm1" illuminates.
2. Scroll up to item 12 and press enter.
3. Change value from 1 to 2 and press enter.
4. Scroll up to item 21 and press enter.
5. Change value from 2400 to 350 and press enter.
6. Scroll up to item 30 and press enter.
7. Change value from 2400 to 350 and press enter.
8. Scroll up to item 31 and press enter.
9. Change value from 2400 to 350 and press enter.
10. Scroll up to item 35 and press enter.
11. Change value from 7 to 2 and press enter.
- 12. Scroll up to item 2021 and press enter.**
- 13. Change value from 2400 to 350 and press enter.**
- 14. Scroll up to item 2041 and press enter.**
- 15. Change value from 2400 to 1750 and press enter.**
16. Scroll back down to item 0 and press enter.

***PLC parameters only**